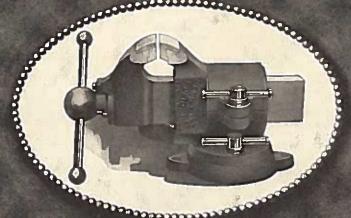
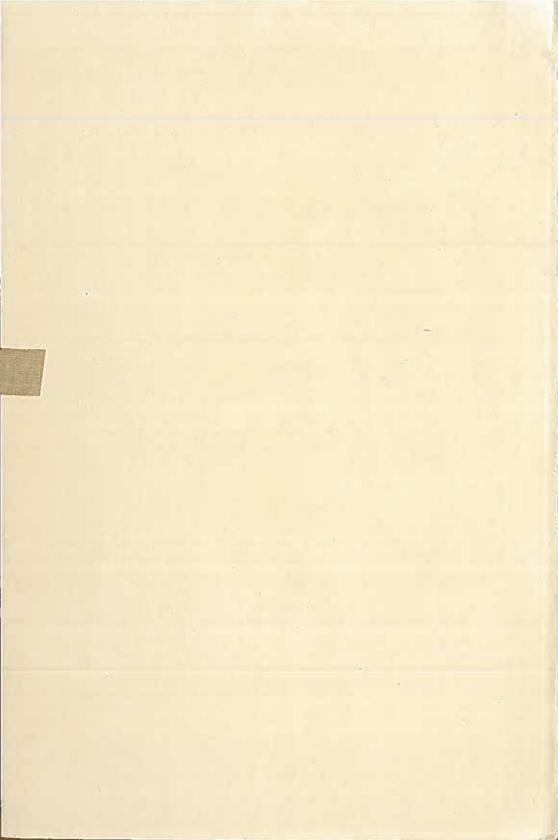
# PARKER VISES





The CHARLES PARKER OF FACTORIES MERIDEN CONNECTICUT NEW YORK SALESROOMS THIRTY TWO WARREN STREET



### Parker's Eclipse Series

Meriden, Conn., Jan. 22, 1912.

TO THE TRADE:

To supply the demand for a strictly high grade vise at a moderate price, we take pleasure in offering by far the best value ever placed on the market. We have incorporated in the **Eclipse** series some features that are distinctively "Parker."

First—The steel faces are milled and fitted to the jaws, and are renewable—distinctively "Parker."

Second—The saddle or screw governor, which has been so long recognized as highly important in the working of a vise—distinctively "Parker."

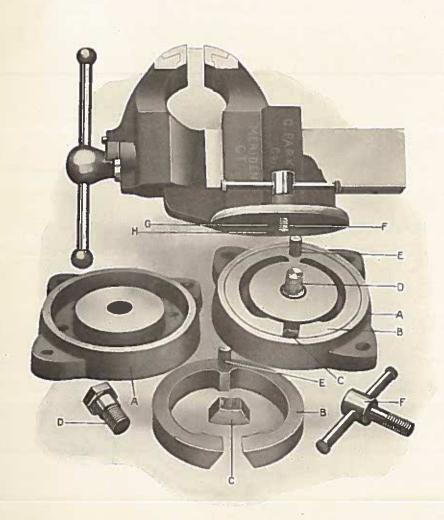
Third—The absolute fit of the jaws—distinctively "Parker."

Fourth—The screw and nut are carefully threaded, and the jaws make immediate response to the action of the screw—distinctively "Parker."

The swiveling device employed on this series is a patented feature, and is operative at any and all points, and is adjustable—that is, can be converted to the use of a left-hand workman. We challenge the world to show a more positive lock, or one more easily operated.

We guarantee this series against breakage caused from any defects in manufacture or materials used. It will stand more than reasonable use or abuse, but can be broken. We will cheerfully allow all claims for breakage where it can be shown that we are in any way responsible. We have made and sold vises for 75 years, and unhesitatingly state that the Eclipse Series is the best value ever offered to the trade, and is the superior of any vise on the market with the exception of our best quality. Compare it in detail with the best of any other make, and be convinced.

Yours truly, THE CHAS. PARKER CO.



#### Parker's Patent Vise Swivel

Illustration on opposite page shows working parts of Parker's Swivel Vise Base, patented November 22, 1910.

As will be noted from illustration, base "A", is designed with recess to receive expansion ring "B", also has hole in center to receive bolt "D", which is screwed into threaded hole "G", in center of vise flange. The duty of this bolt is to hold base to vise.

The expansion ring "B", is split at one side with wedge shape opening to receive steel wedge "C", and on the other side, has a stud "E", perpendicular to face of ring; this stud serving the double duty of keeping the dirt out of recess in base and also centering the wedge "C", in position to receive draw bolt "F".

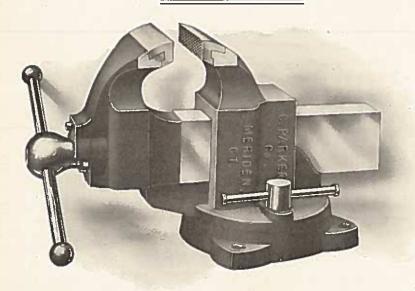
This bolt "F", is operated by small lever on top of vise flange, which turns bolt into wedge "C"; the wedge is drawn up expanding the ring "B", against the wall of the base "A", forming a positive grip.

This swivel can be operated either from the right or left side of vise by turning out the center bolt "D", lifting vise off base and turning the ring "B" around so that the stud "E" enters the hole on the opposite side of hole "H", then put draw bolt "F" in hole "H", and turn bolt into wedge "C", after securing base to vise with center bolt "D".

Yours truly,
THE CHAS, PARKER CO.

#### PARKER'S ECLIPSE SERIES

#### SWIVEL BASE

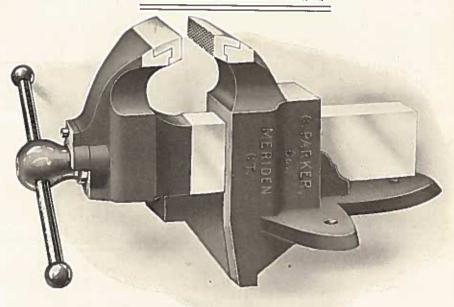


Number	Width of Jaw	Vise Opens	Weight	List	Discount
202-3	3 inches	4 inches	27 lbs.	\$7.50	
203-31/2	3½	5 ''	42 "	8.75	
204-4	4 "	6 "	58 "	10.50	
205-41/2	41/2 "	61/2 "	76 "	12.50	
206-5	5 "	71/2 "	104 "	16.00	
207-6	6 "	10 "	158 ''	30.00	

It will be noticed that the terminal figure of the number—the figure following the hyphen—designates the width of jaws.

### PARKER'S ECLIPSE SERIES

#### STATIONARY BASE



Number	Width of Jaw	Vise Opens	Weight	List	Discount
102-3	3 inches	4 inches	23 1bs	\$6.00	
103-31/2	31/2 "	5 "	35 "	7.00	
104-4	4 "	6 "	43 "	8.50	
105-41/2	41/2 "	61/2 "	61 "	10.00	
106-5	5 "	71/2 "	82 "	13.00	
107-6	6 "	10 · "	133 ''	25.00	

It will be noticed that the terminal figure of the number—the figure following the hyphen—designates the width of jaws.

#### ANNOUNCEMENT

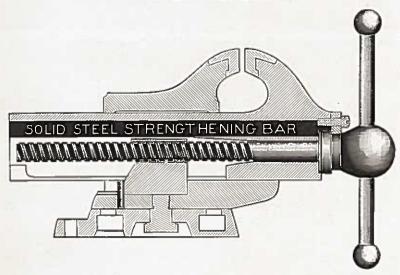
IN presenting this catalogue of the Parker Vises. we particularly desire to call attention to recent and important improvements, as well as to show by the illustrations some of our latest productions, which not only represent perfection of skilled workmanship, but also the results of over seventy years' of ceaseless effort to produce the very best Vises. These Vises are adapted to Locomotive Works. Car Builders, Wood Workers, Machinists, Gun, Sewing Machine and Carriage Manufacturers, Jewelers and Artisans generally. A new line of Vises is shown on pages 6, 7, 15, 20 and 21, for which we claim superiority over any other Vises made. These Vises are made with a patented reinforced sliding jaw, consisting of a solid steel bar inserted the entire length of the slide, and thoroughly welded into the casting, thus rendering the slide, or movable jaw, practically unbreakable. No other Vises made have this feature, and in connection with the fact that the Vises are made from a mixture of cast iron and Bessemer steel, we unhesitatingly guarantee them to be the strongest and most durable Vises in the market. After seventy years' experience in manufacturing and supplying Vises, our older standard lines need no introduction to the trade; the same care in construction and quality of material will be maintained in every line, and improved where improvement is possible.

Respectfully yours,

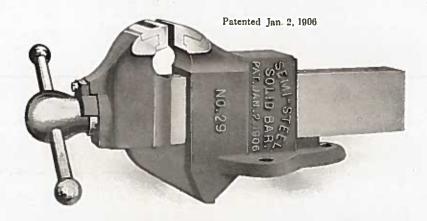
THE CHARLES PARKER CO.

### Slide Strengthener Solid Steel Bar.

Patented January 2, 1906.



The above cut representing a half section of Vise, showing a Solid Steel Strengthening Bar inserted the entire length of Slide, rendering the Slide, or movable Jaw, practically unbreakable; this Patented improvement used only on our best Vises, illustrated on pages number 6, 7, 15, 20 and 21.



#### PARKER'S

Reinforced Slide Solid Jaw Stationary Vises.

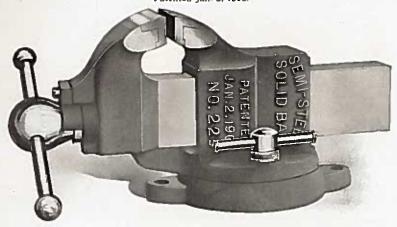
Semi-Steel.

The steel faces of Series No. 29 are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	List 8	Discount %	Net Cost	Sel1
29	31	31	4	6.25			
39	47	31	61	7.00			
49	66	4‡	7	9.00			
59	81	43	8	11.75		7	
69	123	51	9	16.25	**************		
79	150	61	91	24.00			

For Price List of Repairs, Series No. 29, see page number 68.

Patented Jan. 2, 1906.



#### PARKER'S

Reinforced Slide Solid Jaw Swivel Vises.

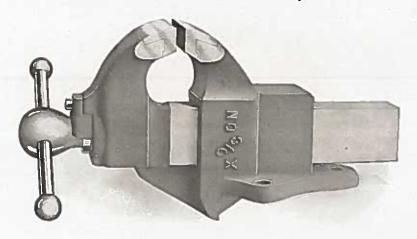
Semi-Steel.

The steel faces of Series No. 229 are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	List \$	Discount %	Net Cost	Sell \$
229	36	31	4	7.00			************
239	54	37	61	8.75			
249	75	44	7	11.00			
259	95	41	8	14.50			
269	143	$5\frac{1}{2}$	9	20.50			************
279	185	61	94	30.00			

For Price List of Repairs, Series No. 229, see page number 68. We call your attention to Automobile Vises shown on page 75.

# Series No. 3/X



#### PARKER'S

Improved Stationary Vises.

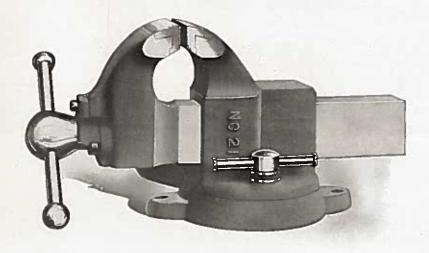
Semi-Steel

The steel faces of Series No. 3/0X are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	List \$	Discount	Net Cost	Seil S
3/0X	29	31	41	6.25			
IX	45	31	51	7.00			
2X	58	41	61	9.00			
3X	76	44	8‡	11.75	************		
4X	112	$5\frac{1}{2}$	91	16.25			
5X	150	61	10⅓	24.00			

For Price List of Repairs, Series No. 3/oX, see page number 68.

### Series No. 21X



### PARKER'S

Improved Swivel Vises.

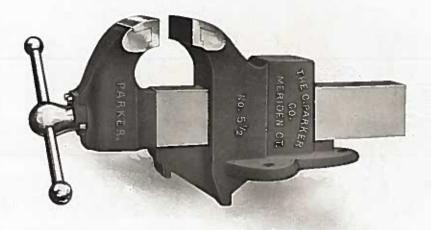
Semi-Steel

The steel faces of Series No. 21X are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	List S	Discount %	Net Cost	Sell S
21X	33	31	41	7.00			
22X	52	34"	51	8.75			
23X	69	41	61	11.00			
24X	88	47	81	14.50			
25X	129	51/2	91	20.50	***************************************		
26X	176	61	101	30.00			

For Price List of Repairs, Series No. 21X, see page number 68.

### Style No. 51/2X



#### PARKER'S

Improved Stationary Vises.

Semi-Steel.

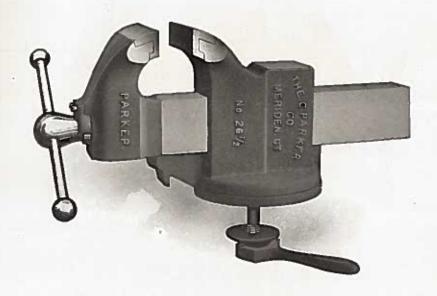
Good wide jaws and heavy castings for hard use.

The steel faces of Style No. 5½X are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	List \$	Discount %	Net Cost	Sell \$
5½X	190	7	101	30.00			

For Price List of Repairs, No. 5½X, see page number 68.

# Style No. 261/2X



### PARKER'S

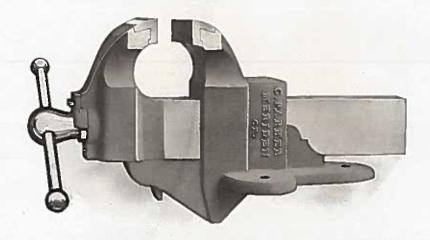
Improved Swivel Vises.

Semi-Steel.

The steel faces of Style No. 26½ are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	List S	Discount %	Net Cost	Sell \$
26½X	202	7	101	35.00			

For Price List of Repairs, Style No. 26½X, see page number 68.



#### PARKER'S

Stationary Heavy Railway Vise.

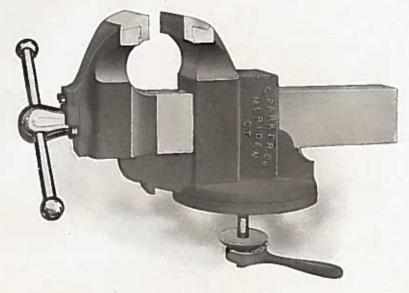
Semi-Steel

This Vise was designed to meet the requirements of railways and machine shops, for Heavy work

The steel faces of Style No. 60 are milled and fitted to the jaws, and are renewable.

Number	Weight	Jaw	Vise	List	Discount	Net	Sell
	lbs.	Inches	Opens	S	%	Cost	\$
60	240	81	121	50.00			

For Price List of Repairs Style No. 60, see page number 68.



#### PARKER'S

Swivel Heavy Railway Vise.

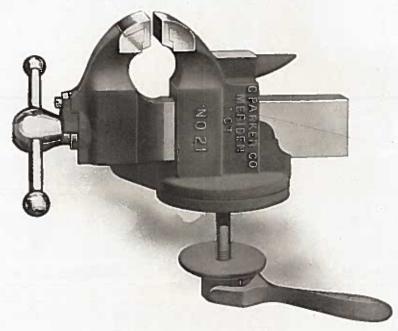
Semi-Steel

This Style No. 260 Vise, being especially strong and durable, practical tests have occasioned its adoption by many of the leading railroad companies.

The steel faces of Style No. 260 are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	List	Discount %	Net Cost	Sell \$
260	250	81	12½	55.00			

For Price List of Repairs, Style No. 260, see page number 68.



### PARKER'S

Improved Swivel Vises.

Semi-Steel, - Cast Steel Anvil.

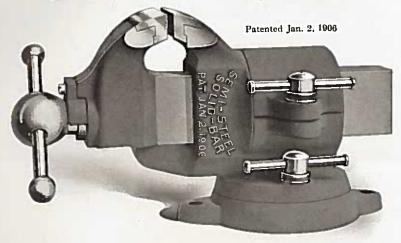
The steel faces of Series No. 21 are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	List 8	Discount %	Net Cost	Sell 8
19	8	2	21	4.00			
20	81	21	2}	5.00			
21	23	$3\frac{1}{b}$	41	7.00			
22	35	35	41	8.75	***************************************	*****	

For Price List of Repairs, Series No. 21 and Vises number 19 and 20, see page number 70.

#### THE CHARLES PARKER COMPANY

### Series No. 429



#### PARKER'S

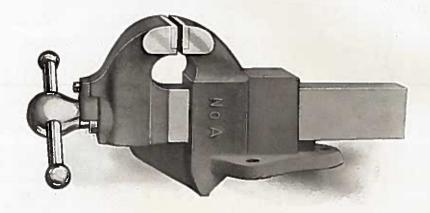
Double Swivel Vises.

Having Parker's Solid Steel Bar Slide Strengthener, also solid under portion to front jaw, (or Slide) a distinctive feature of all our Vises. The jaw faces of this Series are made of the Best Tool Steel, and are renewable and removable at any time during the life of the Vise, all in all making this the best General Tool Makers' Vise in the market, WITH THIS DOUBLE SWIVEL VISE IT IS NOT NECESSARY TO REMOVE THE WORK FROM THE VISE JAWS; the Vise can be swiveled on base or turned in barrel without touching the Vise screw or lever, and is held in position by a turn of the tightening studs.

Number	Weight lbs.	Jaw Inches	Vise Opens	List 8	Discount %	Net Cost	Sell 8
429	45	3‡	37	12.50			
439	69	37	6	14.50			
449	86	41	7-1	16.50	-11.11111111111111111111111111111111111		

The steel faces of Series No. 429 are milled and fitted to the jaws, and are renewable.

For Price List of Repairs, Series No. 429, see page number 68.



#### PARKER'S

Stationary Vulcan Vises.

Solid Steel Faced Jaws, Extra Strong Slide and Screw.

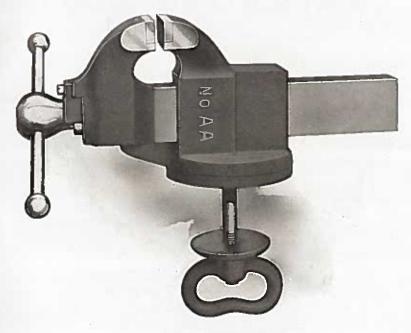
Designed to supply the requirements for a strong, durable, medium priced Vise.

Number	Weight lbs.	Jaw Inches	Vise Opens	List	Discount	Net Cost	Sell \$
A	25	31	5 <del>1</del>	6.00			
В	31	34	5	7.00			
C	48	41	51	8.50			
D	62	45 .	61	10.00			
E	75	5	8	13.00	***************************************		
F	105	5 <u>1</u>	9	18.50		*******	
G	150	6	9	25.00			

For Price List of Repairs, Series No. A, see page number 71.

#### THE CHARLES PARKER COMPANY

## Series No. AA



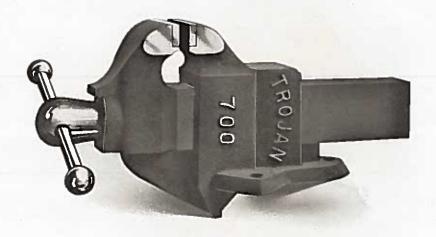
### PARKER'S

Swivel Vulcan Vises.

Solid Steel Faced Jaws, Extra Strong Slide and Screw.

Number	Weight lbs.	Jaw Inches	Vise Opens	List S	Discount %	Net Cost	Sell 8
AA	28	31	5 <u>1</u>	7.50			
ВВ	37	35	5	8.75			
CC	53	41	51/2	10.50			
DD	68	45	61	12.50	-		
EE	86	5	8	16.00			
FF	119	51/2	9	22.00			
GG	156	6	9	30.00			

For Price List of Repairs, Series No. AA, see page number 71.



### PARKER'S

Stationary Trojan Vises.

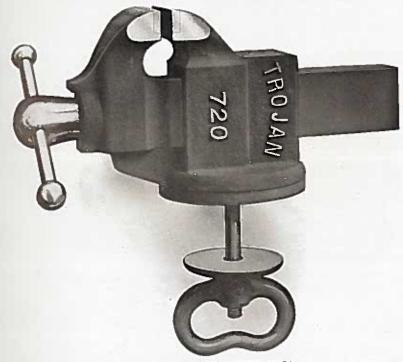
A medium priced Vise of quality.

Number	Weight lbs.	Jaw Inches	Vise Opens	List 8	Discount %	Net Cost	Seli
700	57	2	3	4.00			
701	117	21/2	3‡	5.00			***********
702	241	3	41	6.00			************
703	281	31	48	7.00	************	*******	
704	41	4	51	8.50	************	**********	
705	56 <u>1</u>	41	61	10.00			**********
706	68	5	7	13.00	************		
707	931	51	8	18.50	************		
708	1261	6	Sł	25.00			

For Price List of Repairs, Series No. 700, see page number 72.

#### THE CHARLES PARKER COMPANY

### Series No. 720



### PARKER'S

Swivel Trojan Vises.

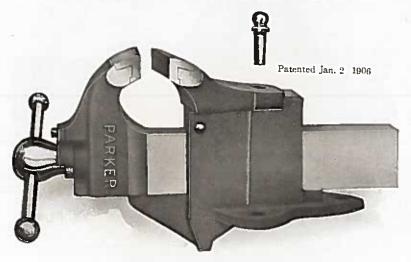
The Trojan Vises possess qualities that give satisfaction.

Number	Weight lbs.	Jaw Inches	Vise Opens	List S	Discount %	Net Cost	Sell
720	61	2	3	4.50			
721	133	21	31	5.50			
722	231	3	41	7.50			
723	323	31/2	48	8.75			
724	471	4	51	10.50			
725	64	41	61	12.50			
726	76	5	7	16.00			
727	101	$5\frac{1}{2}$	8	22.00			
728	135	6	81	30.00			

For Price List of Repairs, Series No. 720, see page number 72.

THE CHARLES PARKER COMPANY

### Series No. 370



### PARKER'S

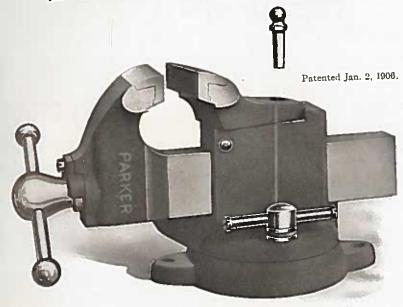
Stationary Victor Vises.

Semi-Steel.

Series No. 370 and No. 270 have Self-Adjusting Back Jaws, which automatically adapt themselves for holding wedge-shaped pieces.

Number	Weight lbs.	Jaw Inches	Vise Opens	List S	Discount	Net Cost	Sell \$
370	25	31	33	6.50			
371	40	3§	5	7.00		***************************************	
3711	43	4	5	9.00	***************************************		
372	59	41	6	10.00			
373	73	5	7	14.00	*****************		
374	98	51	9	17.00	**************		
375	150	61	97	24.00			

For Price List of Repairs, Series No. 370, see page number 70.



### PARKER'S

Swivel Victor Vises. Semi-Steel.

#### Reinforced Slide Solid Steel Bar in Series No. 270 and 370.

Number	Weight 15s.	Jaw Inches	Vise Opens	List 8	Discount %	Net Cost	Sell \$
270	32	31	3 1	7.00			
271	49	31	5	8.50			
2711	54	4	5	10.50			
272	69	41	6	12.50			
273	86	5	7	16.00			
274	117	5½	9	19.00			
275	170	61	91	27.00			

For Price List of Repairs, Series No. 270, see page number 70.



### PARKER'S

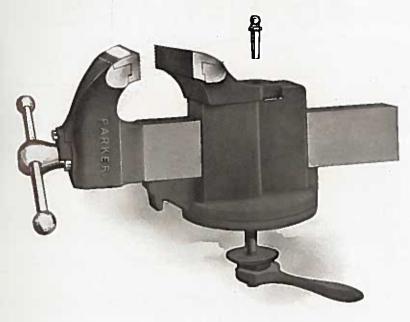
Stationary Victor Vise.

Semi-Steel-For Extra Heavy work.

Frequent demand for extra heavy Vises with swivel back jaws, for use of Railroads, Machine Shops, Car Builders, Etc., has occasioned our making this Vise. We recommend it as a tool meeting their requirements.

Number	Weight lbs.	Jaw Inches	Vise Opens	List 8	Discount %	Net Cost	Sell \$
340	185	71	12	30.00		-11-11	

For Price List of Repairs, Style No. 340, see page number 70.



### PARKER'S

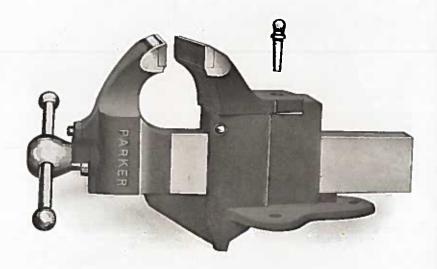
Swivel Victor Vise.

Semi-Steel-For Extra Heavy Work

This Vise is designed to do same work as Style No. 340; it has swivel bottom in addition to swivel back jaw, the uses of which are obvious to all mechanics.

Number	Weight lbs.	Jaw Inches	Vise Opens	List 8	Discount %	Net Cost	Sell \$
240	200	71	12	35.00		- **	

For Price List of Repairs, Style No. 240, see page number 70.



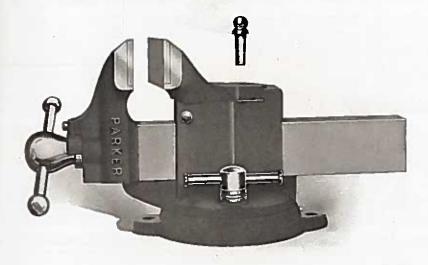
### PARKER'S

Stationary Victor Filers' Vise.

Semi-Steel.

Number	Weight lbs.	Jaw Inches	Vise Opens	List 8	Discount %	Net Cost	Sell
378	42	41	5½	8.00			

For Price List of Repairs, Style No. 378, see page number 70.



#### PARKER'S

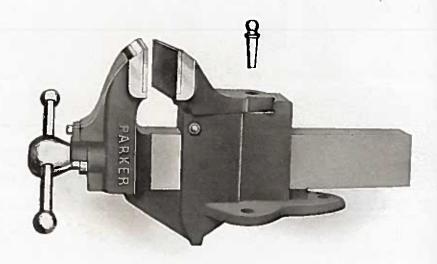
Swivel Victor Filers' Vise.

Semi-Steel.

Style numbers 278 and 378 have swivel back jaw, giving instant adjustment to wedge-shaped pieces.

Number	Weight lbs.	Jaw Inches	Vise Opens	List 3	Discount %	Net Cost	Sell \$
278	48	41	51	10.00			

For Price List of Repairs, Style No. 278, see page number 70.



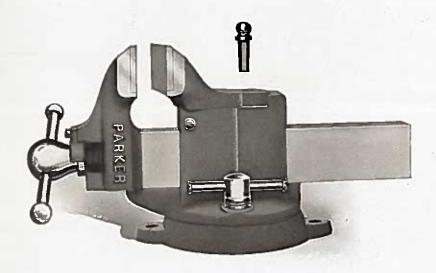
### PARKER'S

Stationary Victor Wood Workers' Vises.

Semi-Steel

Number	Weight Ibs.	Jaw Inches	Vise Opens	List 8	Discount	Net Cost	Sell \$
376	35	4	71	8.00			
377	59	41	91	11.00			

For Price List of Repairs, Series No. 376, see page number 70.



### PARKER'S

Swivel Victor Wood Workers' Vise.

Semi-Steel

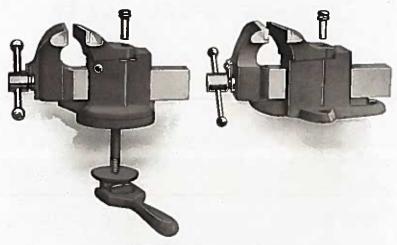
Series numbers 276 and 376 have self-adjusting back jaws for holding irregular shaped articles.

Number	Weight lbs.	Jaw Inches	Vise Opens	List S	Discount %	Net Cost	Sell
276	40	4	71	9.50			
277	65	41	9½	13.00			

For Price List of Repairs Series No. 276, see page number 70.

THE CHARLES PARKER COMPANY

### Series Nos. 216-316



### PARKER'S

Victor Watch Makers' and Jewelers' Vises.

Semi-Steel.

#### Stationary Bottom.

Number	Weight lbs.	Jaw Inches	Vise Opens	List \$	Discount	Net Cost	Sell 8	
316	4	17	2	3.50				
Same nickel plated				5.75				
318	5	21	21	4.00	*************			
Same nickel plated				6.50	***********			

#### Swivel Bottom.

216	41/2	17	2	4.50	
Same nic	kel plated			6.75	
218	6	21	21	5.00	
Same nic	kel plated.			. 7.50	

For Price List of Repairs, Series numbers 216-316, see page number 70.

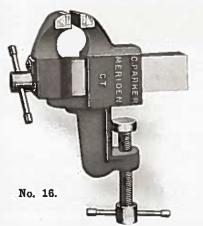
THE CHARLES PARKER COMPANY

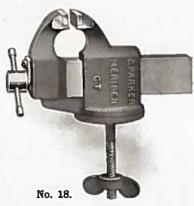
### Style Nos. 91-16-18



PARKER'S

Quick Action Jewelers' Vise.





#### PARKER'S

Jewelers' Vises.

Directions for Parker's Quick Action Jewelers Vise number 91, see page 31; the directions apply to all in quick action series.

Number	Weight lbs.	Jaw Inches	Vise Opens	List 8	Discount %	Net Cost	Sell S
91	21	2	2	4.00			
16	21	11	17	3.00			Utribus sa
18	21	11	17	3.50			***************************************

For Price List of Repairs, Style numbers 91-16-18, see page number 68.

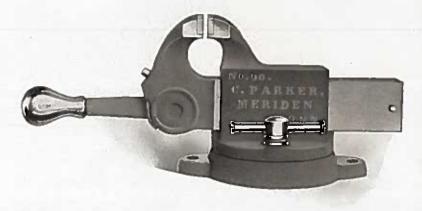


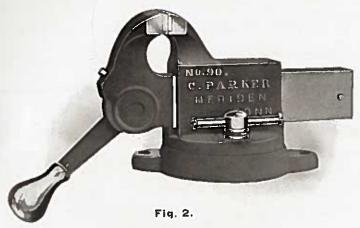
Fig. 1.

#### PARKER'S

Improved Quick Action Swivel Vises.

Semi-Steel

These Vises are the most convenient and quickest working ever devised. The only Vises that grasp any size piece of work by one motion of the hand and which can be used with either right or left hand with equal facility. These Vises, as well as our other high grades, are made of a blending of steel and best iron; a new departure in Vise construction, and adding very materially to the life of the tool. They are manufactured with great care, by the use of improved machinery, and all parts are interchangeable.



### PARKER'S

Improved Quick Action Swivel Vises.

Semi-Steel

#### DIRECTIONS

In order to open the Jaws, lift the handle to a horizontal position, or as high as it will go, and draw towards you as shown in fig. 1; in this way the sliding Jaw can be moved instantly to any position. In order to grasp the work, push in the sliding Jaw until it presses against the work; then depress the handle, (see fig. 2), which causes the Jaws to securely grasp the work.

Number	Weight lbs.	Jaw Inches	Vise Opens	List S	Discount %	Net Cost	Sell S
90	8	2	2	5.00			
92	25	3	31	8.50			
94	43	4	44	12.50			
98	48	4	73	14.00			

Number 98 Vise has Coachmakers' Jaws.

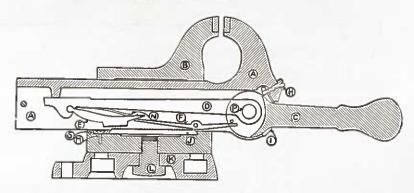
For Price List of Repairs, Series No. 90, see page number 68.

#### PARKER'S

Improved Quick Action Swivel Vises.

Sectional view of the Vise showing its working parts.

(A) Slide, (B) Back Jaw, (C) Handle, (D) Lever, (E) Rack, (F) Lifter, (H) Saddle screw, (I) Saddle, (J) Bottom Rack, (K) Swivel Base, (L) Center Bolt, (M) Wedge Screw, (N) Top Rack Spring, (P) Connecting pin for Lever and Handle, (S) Rack Wedge.

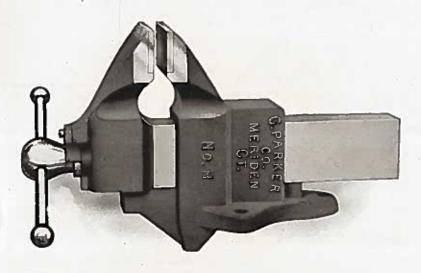


#### NOTICE

That if the handle should not go low enough for convenience, it can be made to go lower by depressing it just before it touches the work to be held; if the handle fails to remain in a horizontal position (see fig. 1), the screw (H) can be tightened to hold it. Care should be taken that the screw (M) is down, so as to keep the rack (J), from lifting with the clutch (E); the sliding Jaw (A) can be removed by taking out the pin at the end of Slide, keeping the handle horizontal. If grease or dirt get on the rack (J) the Slide should be withdrawn and the rack and clutch thoroughly cleaned.

Particular attention has been paid to the proper proportion of parts, and the great strength of the Parker Vises will always be found where the strain is most severe.

# Series No. H



### PARKER'S

Swivel Vulcan Coach.

Makers' Vises.

#### Stationary.

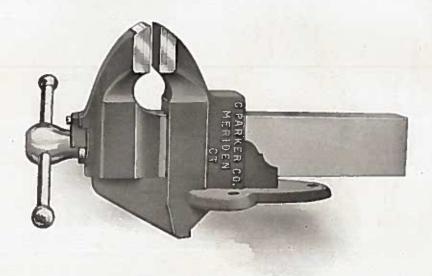
Number	Weight lbs.	Jaw Inches	Vise Opens	List	Discount %	Net Cost	Sell \$
Н	64	41/2	93	9.50	7,70		

#### Swivel.

HH 71 4½ 9½ 11.50
-------------------

For Price List of Repairs, Series No. H, see page number 71.

## Style No. 401/2



### PARKER'S

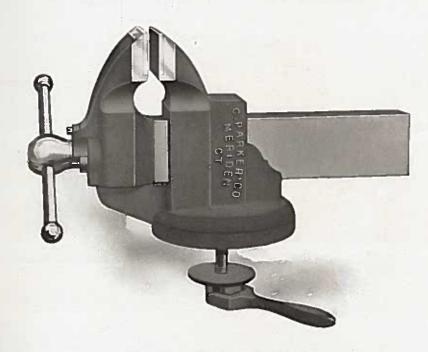
Stationary Coach Makers' Vise.

Designed for the use of Carpenters, Cabinet Makers, Pattern Makers and Wood Workers generally.

Number	Weight lbs.	Jaw Inches	Vise Opens	List \$	Discount %	Net Cost	Sell
40½	57	41	91	10.25			

For Price List of Repairs, Style No. 401 see page number 72.

# Style No. 461/2



#### PARKER'S

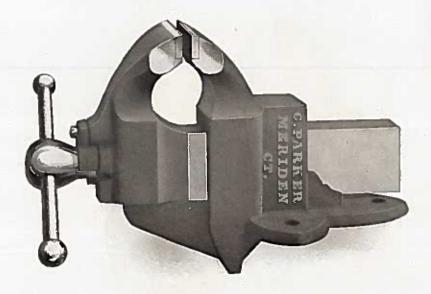
Swivel Coach Makers' Vise.

Solid under portion to front Jaw, (or Slide), a distinctive feature of all our Vises.

Number	Weight lbs.	Jaw Inches	Vise Opens	List \$	Discount %	Net Cost	Sell \$
461	66	41	01	12.50			

For Price List of Repairs, Style No. 46½ see page number 72.

# Series No. 42



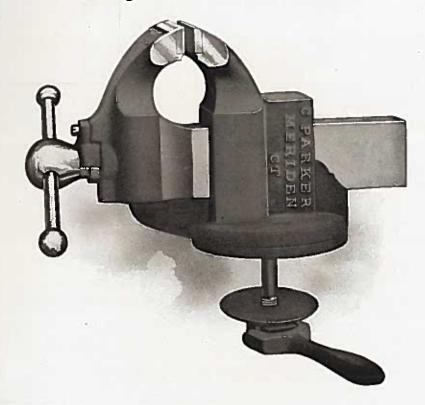
### PARKER'S

Stationary Filers' Vises.

For the price, nothing just as good.

Number	Weight lbs.	Jaw Inches	Vise Opens	List \$	Discount %	Net Cost	Sell \$
42	33	4	41	7.25			
421	30	31	31	6.75		*************	

For Price List of Repairs, Series No. 42, see page number 72.



### PARKER'S

Swivel Filers' Vise.

Number	Weight lbs.	Jaw Inches	Vise Opens	List \$	Discount %	Net Cost	Sell \$
44	37	4	41	8.75			

For Price List of Repairs, Style No. 44, see page number 72.

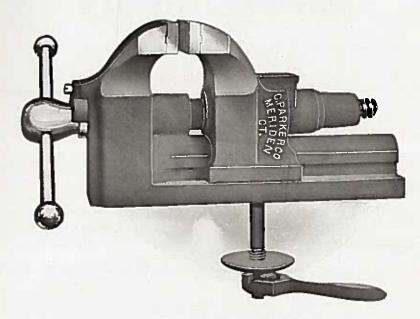
# Series No. 65

PARKER'S

Swivel Heavy Chipping or Filing Vises.

These Vises are made exceedingly strong to allow chipping or filing without danger of breaking the Vise. The steel Jaws are closely fitted and held by screws, so that after years of use new ones may easily be substituted; the screw is encased and thoroughly protected, and is so located that the operator may obtain its full power, the back jaw is the movable one, which allows the work to rest upon the bench while the Vise is being operated.

### Series No. 65



### PARKER'S

Swivel Heavy Chipping or Filing Vises.

Swivels on the Bench.

The steel faces of Series No. 65 are milled and fitted to the jaws, and are renewable.

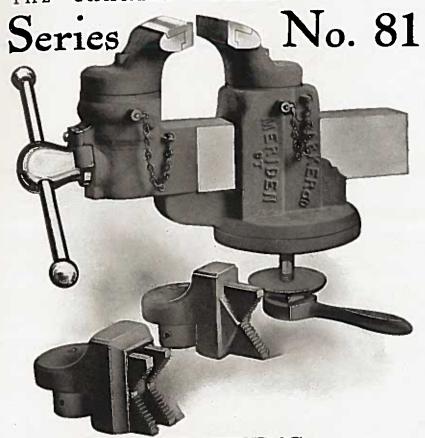
Number	Weight lbs.	Jaw Inches	Vise Opens	List \$	Discount %	Net Cost	Sell \$
65 66	80 100	5 6	6 7	16.00 24.00	******		

For Price List of Repairs, Series No. 65, see page number 71.

# Series No. 81 PARKER'S

Interchangeable Jaw Vises.

Special attention is called to the number 81 Series of Vises. They are the handiest tools made, combining in one a Machinists', Steam Fitters', or Plumbers' and Woodworkers' Vise, making a combination unequaled by any other Vise and adapted to all classes of work. All the parts of these Vises are made on our high standard of excellence.



### PARKER'S

Interchangeable Jaw Vises.

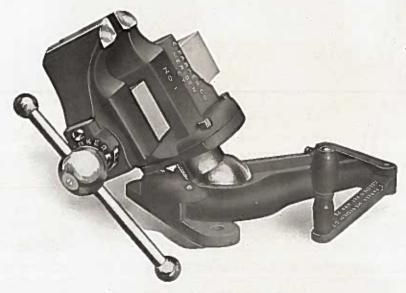
The above illustration shows Vise number 86 complete with two sets of Jaws, (One set Machinists', one set Pipe Jaws).

Number	Weight lbs.	Jaws 41 Inches	List 8	Discount %	Net Cost	Sell
81	60	With one set of Machinists' Jaws only.	12.50			-
82	63	With one set of Pipe Jaws	12.50			
86	76	With one set Machinists' and	14.75			***************************************
83	91	one set Pipe Jaws. With one set Machinists', one set Pipe and one set of Coachmakers Jaws'.	16.00			

The steel faces of Machinists' Jaws Series No. 81 are milled and fitted to the Jaws, and are renewable.

For Price List of Repairs, Series No. 81, see page number 70.

### Series No. 1



### PARKER'S

Die Sinkers' Adjustable Vises.

Directions for setting up the Vise: Cut a hole or nest into the bench of sufficient size for the ball to revolve in without hitting in the center; bore an inch hole through the bench to let the chips through; set the front of the Vise even with the edge of the bench; oil the joints etc. If the Vise is too loose, turn up the set screw in the clasp.

The steel faces of Series No. 1 are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	List S	Discount %	Net Cost	Sel1
- 1	67	38	41	10.00			
2	761	41	51	12.00			

For Price List of Repairs, see inside of back cover.

# Style No. 3



### PARKER'S

#### Die Sinkers' Adjustable Vise.

Series number 1, and Style number 3, (see illustrations), are suitable for every variety of work and Dies. Operated by means of a Lever, can be adjusted in an instant to any required angle. The Vise is held so firm that the force of the heaviest blow will not remove it.

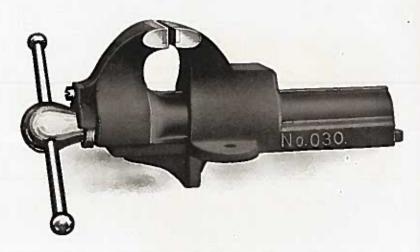
The weight and the size of block jaw given is the regular style number 3, but we can furnish to accommodate special work special sizes of jaws.

The Charles Parker Company are sole manufacturers of Vises, Series No. 1 and Style No. 3, for the United States.

Number	Weight jbs.	Size of Block Jaw	List 8	Discount %	Net Cost	Sell \$
3	40	4" x 5"	7,00			

For Price List of Repairs, see inside of back cover.

### Series No. 030



### PARKER'S

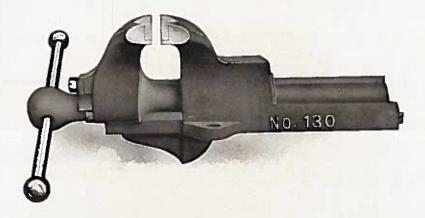
Oval Slide Vises.

Inserted steel faces to both Jaws, Top ridge of Slide fitting into groove to back jaw, preventing side play when Slide is extended.

Number	Weight lbs.	Jaw Inches	Vise Opens	List	Discount %	Net Cost	Sell
030	8	23	23	2.25			
30	81	25	33	2.50			
31	13	3	4	3.00			
32	19	31	4	4.25			
33	22	31	4	4.75			
34	28	4	4	6.50			
35	35	43	41	9.50			
36	62	51	5	12.00			

For Price List of Repairs, Series No. 030, see page number 71.

### Series No. 130



#### PARKER'S

Competitive Oval Slide Vises.

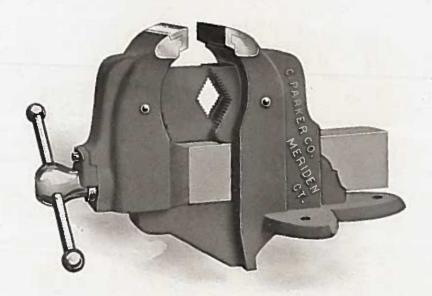
This series of Oval Slide Vises are offered to the trade to supply the requirements for a serviceable low-priced tool.

Inserted steel faces to both jaws, top ridge of Slide fitting into groove to back Jaw, preventing side play when Slide is extended.

Number	Weight lbs.	Jaw Inches	Vise Opens	List	Discount %	Net Cost	Sell \$
130	5	21	31				
131	7	25	33	2			
132	121	3	4				
133	181	31	41				War and the same of the same o

For Price List of Repairs, Series No. 130, see page number 71.

# Series No. 88½



#### PARKER'S

Combination Pipe Vises.

Stationary.

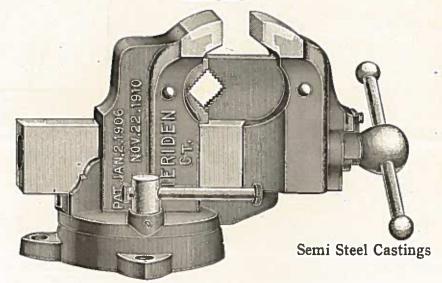
The steel faces of Series No. 88½ are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	Holds Pipe Inches	List 8	Discount %	Net Cost	Sell S
881	94 141	4 <del>1</del> 52	6 <u>1</u> 9 <u>1</u>	6	28.00 35.00			

For Price List of Repairs, Series No. SS1, see page number 70.

# Series Nos. 87-288 1/2

IMPROVED



#### PARKER'S

Combination Pipe Vises.

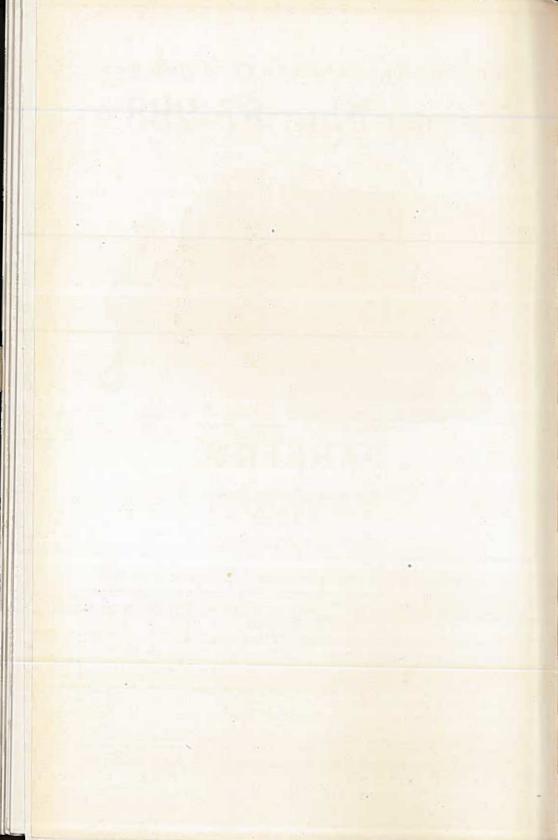
Swivel Bottom.

With patented expansion ring swivel, operated from side of vise, handy to work. A great improvement. Also patented solid steel bar running entire length of slide, making slide practically unbreakable.

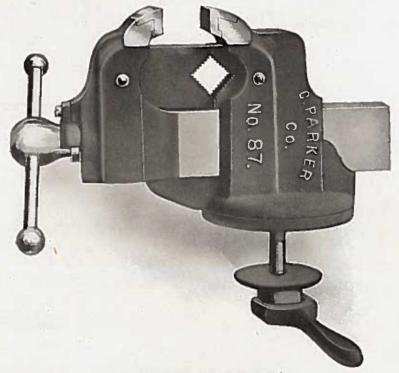
The steel faces of Series Nos. 87-288½ are milled and fitted to the jaws, and are renewable.

Weight lbs.	Inches	Vise Opens	Pipe Inches	List \$	Discount %	Net Cost	Sell \$
41	38	41	2	16.00			
-59	41	6	3	20.00		**********	**********
105	43	61	4	28.00	a main man		
	41 -59	10s. Inches  41 3§ 59 4½	105.   Inches   Opens	10   10   10   10   10   10   10   10	10   10   10   10   10   10   10   10	The line   The line	The line   The line

For Price List of Repairs, Series Nos. 87-2884, see page number 70.



### Series Nos. 87-288 1/2



#### PARKER'S

Combination Pipe Vises.

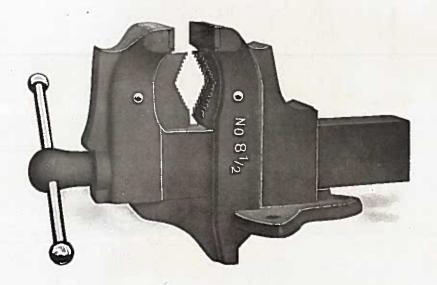
Swivel Bottom.

The steel faces of Series Nos. 87-288½ are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	Helds Pipe Inches	List S	Discount %	Net Cost	Sell \$
87	41	35	43	2	16.00			
- 88	59	41	6	3	20.00		100	
288}	105	47	61	4	28.00			
2891	155	53	91	6	35.00			

For Price List of Repairs, Series Nos. 87-2881, see page number 70.

# Series No. 81/2



### PARKER'S

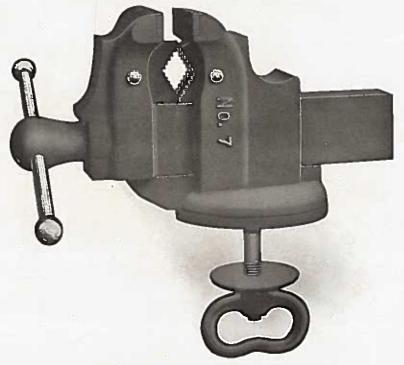
Stationary Combination Vises.

The Competitive.

Number	Weight lbs.	Jaw Inches	Vise Opens	Holds Pipe Inches	List	Dis.	Net Cost	Sell \$
81	75	42	71	4	28.00		dalla bio	
91	129	52	10	6	35.00		******	*******

For Price List of Parts, Series No. 8½, see page number 72.

### Series No. 7



### PARKER'S

Swivel Combination Vises.

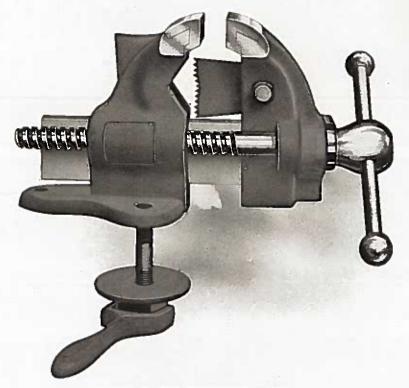
The Competitive.

A combination Vise that is strong and compact, and is offered to the trade to supply the requirements for a serviceable low-priced tool.

Number	Weight lbs.	Jaw Inches	Vise Opens	Holds Pipe Inches	List	Discount %	Net Cost	Sell
7	39	3#	5	2	16.00			
8	57	41	6	3	20.00	***************	-100 24-200-244	

For Price List of Repairs, Series No. 7, see page number 72.

### Series No. 870



### PARKER'S

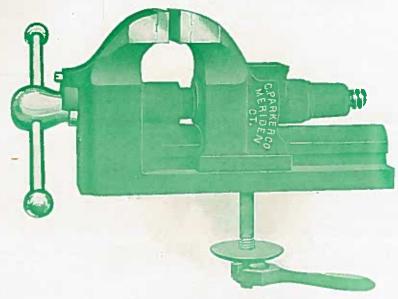
Hold Fast Combination Pipe Vises.

They are light and very strong, a first class Vise for general work.

The steel faces of Series No. 870 are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	Holds Pipe Inches	List	Discount %	Net Cost	Sell \$
870	28	31	31/2	1" to 2"	8.50			
880	51	4	41	1" to 3"	11.00			

For Price List of Repairs, Series No. 870, see page number 70.



### PARKER'S

Pipe Vise.

Swivels on the bench.

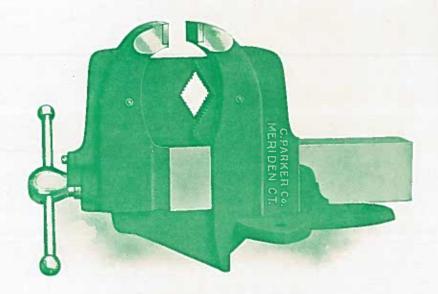
The faces of these Vise Jaws are made coarse, and will be found equally serviceable for holding all common work, in addition to its use as a pipe Vise.

The steel faces of Style No. 650 are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	Holds Pipe Inches	List \$	Discount %	Net Cost	Sell \$
650	80	5	71	7	12.00			

For Price List of Repairs, Style No. 650, see page number 72.

# Series No. 1881/2



### PARKER'S

Combination Pipe Vises.

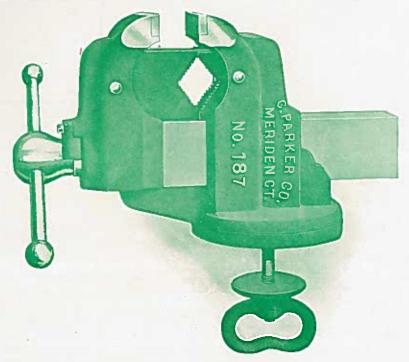
Stationary.

A feature of Series No. 1883 is the reinforced back Jaw and Slide.

Number	Weight lbs.	Jaw Inches	Vise Opens	Holds Pipe Inches	List \$	Discount	Net Cost	Sell \$
1881	94 141	4 <del>1</del> 5 <del>8</del>	6 <del>1</del> 9 <u>1</u>	4	28.00 35.00			
1007	141	208	92	0	33.00			1 88

For Price List of Repairs, Series No. 1881, see page number 72.

# Series Nos. 187-4881/2



#### PARKER'S

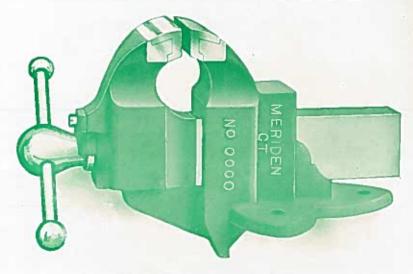
Combination Swivel Pipe Vises.

A strong feature of this Series of combination pipe Vises is the reinforced back Jaw and Slide.

Number	Weight lbs.	Jaw Inches	Vise Opens	Holds Pipe Inches	List S	Discount %	Net Cost	Sell \$
187	41	31/2	41	2	16.00			
188	59	. 4	61	3	20.00			
488}	105	41	61	4	28.00			
489}	155	63	91	6	35.00		*********	1

For Price List of Repairs, Series No. 187-4881, see page number 72.

### Series No. 0000



#### PARKER'S

#### Parallel Vises.

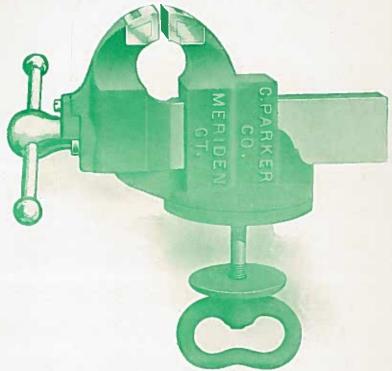
With the exception of our first quality, The Parker Parallel Vises are equal in strength to any Vise in the market. For the purchasers' protection these Vises are painted Green so that they may be easily distinguished from our regular Line.

The steel faces of Series No. 0000 are milled and fitted to the Jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	List S	Discount %	Net Cost	Sell S
0000	23	31	4	5.50			
100	31½	34	41	6.50			
200	411	41	51	8.50			************
300	591	43	6	10.75		***********	***************************************
400	83	5 <del>3</del>	61	16.00	***************************************		*********
500	120	61	83	23.75		***********	

For Price List of Repairs, Series No. 0000, see page number 71.

### Series No. 2000



### PARKER'S

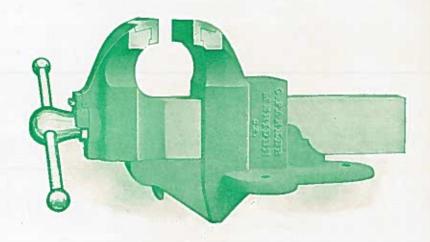
Swivel Vises.

These Vises will be appreciated by all who desire a good tool at moderate cost.

The steel faces of Series No. 2000 are milled and fitted to the jaws, and are renewable.

Number	Weight lbs.	Jaw Inches	Vise Opens	List S	Discount %	Net Cost	Sell \$
2000	81	21	21	4.00			
2100	23	31	4	6.25			
2200	35	35	41	8.00			
2300	48	41	51	10.00			
2400	631	49	6	13.25			***************************************

For Price List of Repairs, Series No. 2000. see page number 72.



#### PARKER'S

Heavy Railway Vise.

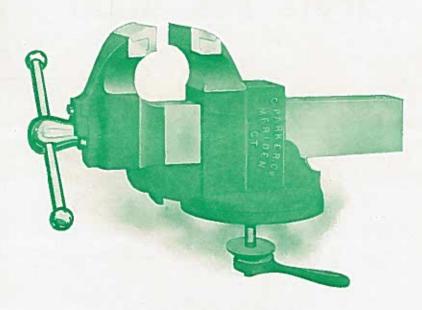
Stationary Bottom.

This Vise is specially adapted for use by Railways and Machine Shops requiring a trusty tool for heavy work. It is nicely proportioned and extra strong.

The steel faces of Style No. 600 are milled and fitted to the Jaws, and are renewable. All Jaw faces are of special tool steel, one of the many strong features of Parker Vises.

Number	Weight 1bs.	Jaw Inches	Vise Opens	List \$	Discount %	Net Cost	Sell \$
600	240	81	121	45.00			

For Price List of Repairs, Style No. 600, see page number 71.



#### PARKER'S

Heavy Railway Vise.

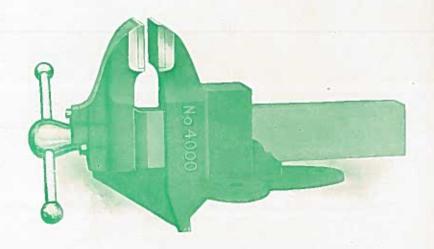
Swivel Bottom.

A Vise of special strength to meet the requirements of Machine Shops, Railways, etc.

The steel faces of Style No. 160 are milled and fitted to the Jaws, and are renewable.

Number	Weight lbs,	Jaw Inches	Vise Opens	List S	Discount %	Net Cost	Sell 8
160	250	81	121	50.00			

For Price List of Repairs, Style No. 160, see page number 72.



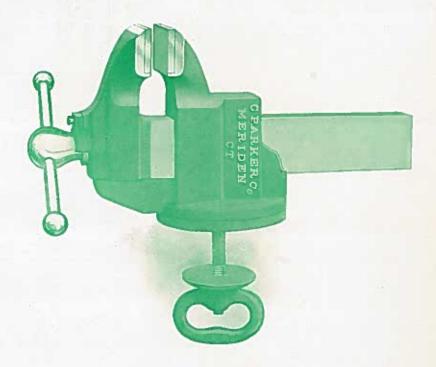
### PARKER'S

Coach Makers' Vise.

Stationary Bottom.

Number	Weight lbs.	Jaw Inches	Vise Opens	List 8	Discount %	Net Cost	Sell \$
4000	37	4	8	10.00		22	

For Price List of Repairs, Style No. 4000, see page number 71.



### PARKER'S

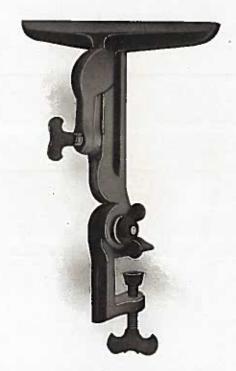
Coach Makers' Vise.

#### Swivel Bottom

Number	Weight lbs.	Jaw Inches	Vise Opens	List 8	Discount %	Net Cost	Sell 8
4600	43	4	8	12.50			

For Price List of Repairs. Style No. 4600, see page number 71.

### Style No. 431/2



### PARKER'S

Adjustable Saw Filers' Vise.

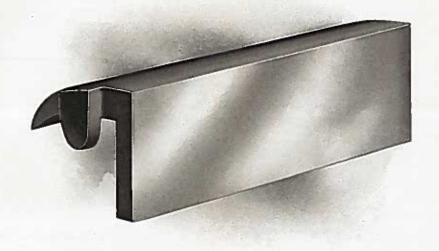
Easily Fitted to Tool Box.

This Vise is jointed near the bench, by means of which the Jaws can be thrown forward or backwards. A very handy tool for Carpenters, Joiners and Cabinet Makers.

Number	Weight lbs.	Jaw Inches	List 8	Discount %	Net Cost	Sell \$
43½	63	8	1.50			

#### PARKER'S

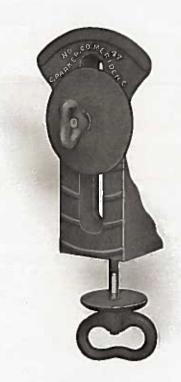
# Brass and Copper Finishing Caps for Vise Jaws.



These Caps are highly polished.

		Length o	f Caps to F	it Vise Jaw	5.		Brass Per Pair	Copper Per Pair
2"		21"		2\frac{1}{2}		21"	\$ .50	\$ .55
	3"		31/		34"		.55	.60
	31"		31"		33"		.60	70
	4"		41"		41"		. 75	.85
	41"		48"		43"		.80	.90
	5"		5‡"		51"		1,00	1.15
			51"				1.50	1.65
	6"		61"		6‡"		2.00	2.25
			61"				2.50	2,75

These Caps are made to cover rough jaw faces, and will not mar or injure finished work that may require clamping in a Vise, but which would be injured by the ordinary face of a Vise. When ordering Caps for Vise Jaws, give size of Jaw and number of Vise.

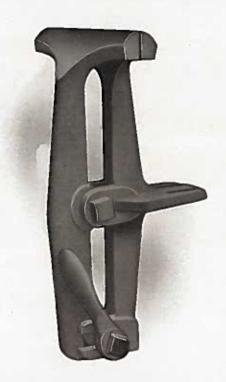


### PARKER'S

Adjustable Saw Filers' Vise.

For filing circular saws. Can file from five to twenty-four inch saws, and is easily and quickly adjusted to different sizes of saws.

Number	Weight lbs.	List S	Discount %	Net Cost	Sell \$
47	21	2.00			



### PARKER'S

Saw Filers' Vise.

This Vise is made expressly for holding saws for filing, and is recommended to Carpenters, Joiners, etc., who desire to file their saws without springing. The Jaws are faced with leather, and hold the saw very tightly.

Number	Weight lbs.	Jaw Inches	List \$	Discount %	Net Cost	Sell - \$
43	23	9 to 14	3.50			

### PARKER VISES.

#### PRICE LIST OF REPAIRS.

No. of Part	14	21	1	4	7	10	44	24	19	17
No of Vise	Slide	Back Jaw	Screw	Spring	Nut	Steel Jaws Each	Bench Bolt	Bench Washer	Swivel Pin	Barrel
- 3/0x	2.00	3.00	1.50	.35	.35	. 50				
lx	2.50	3.50	1.50	.35	.35	.50				
2x	3.00	4.50	1.50	.35	.35	.50			131	
3x	4.50	5.00	1.75	.35	.35	.50				
4x	6.00	8.50	2.00	.35	.35	. 50				
5x	10.75	13.25	2.00		.50	.65		1		
5½x	12.00	15.00	3.00		.50	1.00				
21x	2.00	3.00	1.50	.35	.35	.50		100	.25	
22x	3.50	4.50	1.50	.35	.35	.50			.25	
23x	3.75	5.00	1.50	.35	.35	.50			.25	
24x	4.25	6.00	1.75	.35	.40	.50			.25	
25x	6.75	12.00	2.00		.40	.50		TO SERVI	.25	
26x	12.75	15.00	2.00		.40	.50			.25	
26½x	15.00	18.00	3.00		.50	1.00	.25	.25		
60	22,00	28.00	5.00		.50	1.50	.25	.25		* * . * .
260	22.00	28.00	5.00		.50	1.50	.25	.25		
16	.50	.75	1.50		.35					
18		.75		.35	.35		.25	.10		
429	.50		1.50	.35			.25	.10		0.00
	2.00	3.00	1.50	.35	+ + + + +	.50			1111	2.00
439	3.50	4.50	1.50	.35		.50				3.00
449	3.75	5.50	1.50	.35		.50				4.00
29	2.00	3.00	1.50	.35	.35	. 50				
39	2.50	3.50	1.50	.35	.35	.50				
49	3.00	4.50	1.50	.35	.35	.50				
59	4.50	5.00	1.75	.35	.35	.50				
69	6.00	8.50	2.00	.35	.35	.50				
79	10.75	13.25	2.00	.35	.35	. 50				
90	.75	2.00								
91	.75	1.50								
92	2.50	4.00								
94	3.50	5.00								
98	4.50	5.50								
229	2.00	3.00	1.50	.35	.35	. 50			.25	
239	3.50	4.50	1.50	.35	.35	. 50			.25	
249	3.75	5.00	1.50	.35	.35	.50			.25	
259	4.25	6.00	1.75	.35	.40	.50			.25	
269	6.75	12.00	2.00	.35	.40	.50			.25	
279	12.75	15.00	2.00	.35	.40	.50			.25	

When ordering Parts from this List give number of Part, name of Part and number of Vise.

15	6	5	27	25	26	8	22	11	20	2
Cap Nut	Side Bolt	Center Bolt	Bench Wrench	Bench Flange	Bench Nut	Swivel Base	Top Rack	Bottom Rack	Lever	Handle
		2.4								
1.00	.25	.25				1.00				
1.00	.25	.25				1.00				
1.00	.25	.25				1.00		1 12		
1.25	.50	.50				1.25				
1.25	.50	.50				1.25				
1.50	.50	.50		******		1.50				
			.25	.75	.25					
			.35	. 75	.25					
			.25	.25	.25	10				
			.25	.25	.25					
1.00	.25	.25				1.00				
1.00	.25	.25				1.00				
1.00	.25	.25				1.00				
							1.00	.75	.75	.75
							.75	.50	. 50	.50
							1.00	.75 1.25	.75 1.25	.75
							1.50	1.25	1.25	.75
1.00	.25	.25				1.00	1.00	1.20	1,20	. 10
1.00	.25	.25	100			1.00				
1.00	.25	.25				1.00				
1.25	.50	.50				1.25				
1.25	.50	.50				1.25				
1.50	.50	.50				1.50				

#### PARKER VISES.

#### PRICE LIST OF REPAIRS.

No. of Part	14	21	1	4	7	10	44	24	33	18	19	27	25	26	15
No. of Vise	Slide	Back Jaw	Screw	Spring	Nut	Steel Jaws Each	Bench Bolt	Bench Washer	Pipe Jaws per Pair	Swivel Jaws Each	Swivel Pin	Bench	Bench Flange	Bench Nut	Cap Nut
240	12.00	14.00	5.00	. v.	. 50	1.00	.25	.25				.35	.75		
340	12.00	14.00	5.00							01 700					
270	2.00	4.00	1.50	.35	.35	.50				1.00	25				1.00
271	2.25	4.25	1.50	.35	.35	. 50				1.00	25				1.00
2711	2.50	4.50	1.50	.35	.35	. 50				1.00	25				1.0
272	3.00	5.00	1.50	.35	.35	. 50				1.00	25				1.00
273	4.00	6.25	1.75	.35	.35	.50				1.25	.35				1.2
274	5.00	7.50	2.00	.35	.35	.50				1.50	.35				1.2
275	7.50					.50				2.00	.35				1.5
370	2.00	4.00	1.50	.35	.35	. 50				1.00	.25				
371	2.25		1.50			.50				1.00	.25				
3711	2.50	4.50	1.50	.35	.35					1.00					
372	3.00		1.50					00:000		1.00					
373	4.00		1.75			.50				1.25	.35				
374	5.00	7.50	2.00	.35	.35	.50				1.50	.35				
375	,	11.50				.50				2.00		1			
276	2.00		1.50							1.00					1.0
376	2.00		1.50		.35			.25		1.00				1100	
277	3.00		1.50							1.50					1.2
377	3.00		1.50		100		.25	.25		1.50	.35				
278	2.00		1.50							1.00	.25				1
378	2.00		1.50							1.00					
316	.50				.25						.25				
318	.75	1.75			.35						.25				
216	.50				.25						.25	.25	.25		
218	.75	1.75			.25						.25		.25		
19	1.50				.35									.25	
20	1.75				.35									.25	
21	2.50		1.50											.25	
22	3.00		1.50							1000					
881	4.50		2.50				12		2.00					1.00	
891	5.00		3.00						_				-		
87	2.00		1.00	100000000000000000000000000000000000000					1.50			.25	.25	.25	
88	2.50		1.50									.25			
2884	4.50		2.50			.50			2.00					.25	
2891	5.00		3.00									1		.25	
870	2.50		1.50		.35				.75					.25	1
880	3.50		1.50	2440			1		1.00	Control of the Contro		.10			
81 to 86	3.00		1.50	10000	1					1.50					1

When ordering Parts from this List give number of Part, name of Part and number of Vise.

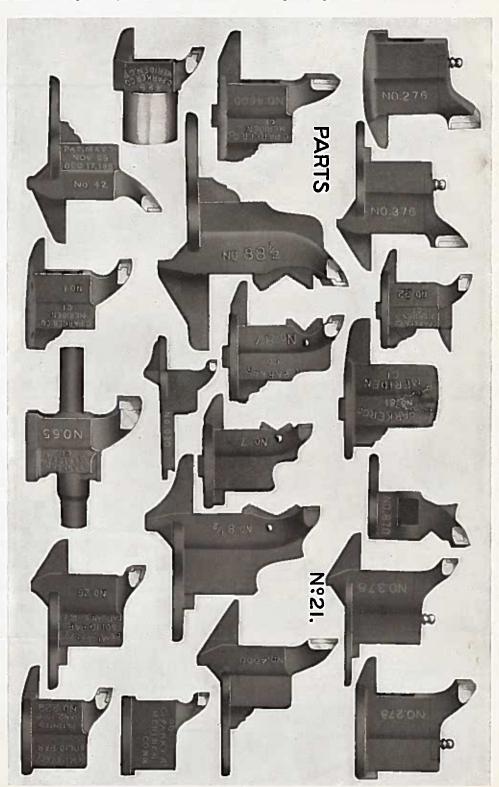
No. of Part	14	21	1	4	7	10	44	24	23	18	19	27	25	26	
No. of Vise	Slide	Back Jaw	Screw	Spring	Nut	Steel Jaws, ca.	Bench Bolt	Bench Washer	Pipe Jaws Per Pair	Swivel Jaws, ea.	Swivel Pin	Bench Wrench	Bench Flange	Bench	
030	.40	.60			.25	2									
30	.50	.75			.25										
31	. 60	.75			.25									3	
32	. 75				.25						- 11			9	
33	. 75		1.00		.25										
34	1.00		1.25		.25										
35	1.50		1.25		.25										
36	2.00		1.75		.35										
130	.40	.60	. 50		.25									34	
131	60	.75			.25		100							3	
132	. 75		1.00		.25		HI I								
133	.75		1.00		.25	124	4.0								
65	7.00		3.00		.35	.50	. 50		• • •			.25		.25	
66	12.00	10.00			.35	. 50	. 50	.25				.25	57.5	.25	
A	1.25		1.50	.35	.35									1	
В	1.25		1.50	.35	.35				9 4						
C	1.50		1.50	.35	.35				8 8						
D	1.75		1.75	.35	.35										
E	2.50		2.00	.35	.35		1								
F	3.50		2.00	.35	.35									8 .	
G	5.50		2.00	.35	.35										
Н	2.00	4.25	1.50	.35	.35	100									
AA	1.25		1.50	.35	.35		.25	.25	1000000			.25		.25	
BB	1.25	1.75	1.50	.35	.35		.25	.25				.25		.30	
CC	1.50	2.00	1.50	.35	.35		.25	.25				.25	1	. 50	
DD	1.75		1.75	.35	.35		.25	.25				.25		. 50	
EE	2.50		2.00		.35	0.000	.25	.25				.35		. 50	
I.L	3.50	4.50	2.00	.35	.35	200000000000000000000000000000000000000	.25	.25				. 35		. 50	
GG	5.50		2.00	.35	.35		.25					, 35		. 50	
HH	2.00		1.50	.35	.35	0.0000000000000000000000000000000000000	.25	, 25				, 25	.25	.25	
0000	2.00		1.50	.35	.35										
100	2.50		1.50		.35										
200	3.00		1.50		.35										
300	4,50		1.75	100000	. 35	1000									
400	6.00	8.50	2.00	.35	,35	100000			100				7.0	1	
500	10.75	13.25	2.00		.35	100	-								
600	22.00	28.00	5.00			1.50	.25	.25							
4000	2.50	4.00	1.50		.35							100			
4600	2.50	4.00	1.50	.35	.35		.25	.25				.25	1		

#### PARKER VISES

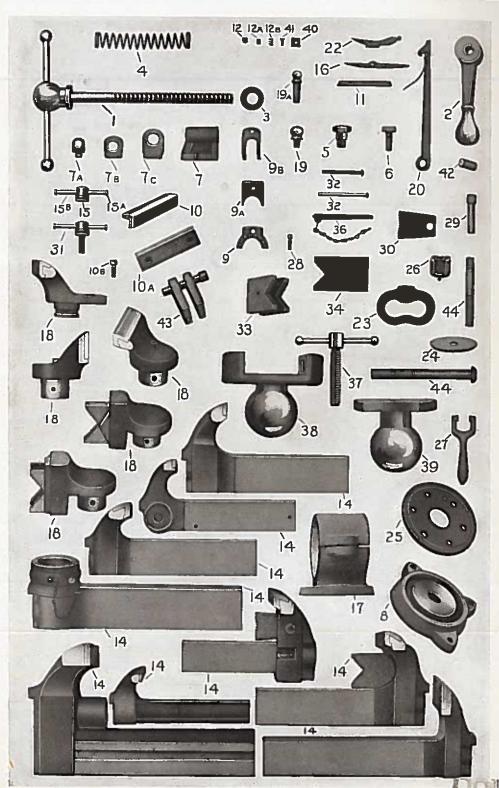
#### PRICE LIST FOR REPAIRS

700 701 702 1 703 1 704 1 705 1 706 2 707 2 708 3 720 721 722 1 723 1 724 1 725 1 726 2 727 2 2 2 2 2 2 2 3 2 2 3 3 3 3 3 3 3	.50 .75 1.00 1.25 1.35 1.50 2.00 2.75 3.50 .75 1.100 1.25 1.35 1.50 2.75 3.50 2.75 3.50 1.25 1.35 1.50 2.75 3.50 1.25 1.35 1.00	1.50 1.65 2.00 2.50 3.25 4.25 .90 1.50 1.75 2.00 2.50 3.00 4.00 5.00	1.00 1.10 1.25 1.25 1.50 1.50 .25 .35 1.00 1.10 1.25 1.25	.25 .25 .25 .25		.05 .10 .25 .25 .25 .25	.25 .25 .25 .25 .25 .25 .25		Swivel Jaws, ca.		Bench	Berch 10.15.25.25.35.35.35	.05 .10 .25 .50 .50	Spring
701 702 1 703 1 704 1 705 1 706 2 707 2 708 3 720 721 722 1 723 1 724 1 725 1 726 2 727 2 2 728 3 3 3 720 721 722 1 723 1 724 1 725 1 726 2 727 2 728 3 720 721 722 1 723 1 724 1 725 1 726 2 727 2 728 3 720 721 722 1 723 1 724 1 725 1 726 2 727 2 728 3 720 721 722 728 3 720 721 725 1 726 2 727 728 3 720 721 725 726 727 728 3 720 721 725 726 727 728 3 2000 1 2100 2200 3 2000 3 3 3 2000 3 3 3 3 3 3 3 3 3 3 3 3 3	75 1.00 1.25 1.35 1.50 2.00 2.75 3.50 .75 11.00 1.25 1.35 1.50 2.00 2.75 3.50	.85 1.25 1.50 1.65 2.00 2.50 3.25 4.25 .90 1.50 1.75 2.00 2.50 3.00 4.00 5.00 2.00	.35 1.00 1.10 1.25 1.25 1.50 .25 35 1.00 1.10 1.25 1.25 1.50	.15 .25 .25 .25 .35 .35 .35 .15 .25 .25 .25 .25 .35		.10 .25 .25 .25 .25 .25 .25 .25	.25 .25 .25 .25 .25 .25 .25					.15 .25 .25 .25 .35 .35	.10 .25 .50 .50 .50	
702 1 703 1 704 1 705 1 706 2 707 2 708 3 720 721 722 1 723 1 724 1 725 1 726 2 727 2 728 3 2000 1 2100 2 2200 3 2300 5	1.00 1.25 1.35 1.50 2.00 2.75 3.50 .75 1.00 1.25 1.35 1.50 2.00 2.75 3.50	1.25 1.50 1.65 2.00 2.50 3.25 4.25 .90 1.50 1.75 2.00 2.50 3.00 4.00 5.00	1.00 1.10 1.25 1.25 1.50 1.50 .25 .35 1.00 1.10 1.25 1.25	.25 .25 .25 .35 .35 .15 .25 .25 .25 .35		.10 .25 .25 .25 .25 .25 .25 .25	.25 .25 .25 .25 .25 .25 .25					.15 .25 .25 .25 .35 .35	.10 .25 .50 .50 .50	
703   1 704   1 705   1 706   2 707   2 708   3 720 721   722   1 723   1 724   1 725   1 726   2 727   2 728   3 2000   1 2100   2 2200   3 2300   5	1.25 1.35 1.50 2.00 2.75 3.50 .75 1.00 1.25 1.35 1.50 2.00 2.75 3.50	1.50 1.65 2.00 2.50 3.25 4.25 .90 1.50 1.75 2.00 2.50 3.00 4.00 5.00	1.10 1.25 1.25 1.50 1.50 .25 .35 1.00 1.10 1.25 1.25 1.50	.25 .25 .35 .35 .35 .15 .25 .25 .25 .35		.10 .25 .25 .25 .25 .25 .25 .25	.25 .25 .25 .25 .25 .25 .25					.15 .25 .25 .25 .35 .35	.10 .25 .50 .50 .50	
704   1 705   1 706   2 707   2 708   3 720   721   722   1 723   1 724   1 725   1 726   2 727   2 728   3 2000   1 2100   2 2200   3 2300   5	1.35 1.50 2.00 2.75 3.50 .75 1.00 1.25 1.35 1.50 2.00 2.75 3.50	1.65 2.00 2.50 3.25 4.25 .90 1.50 1.75 2.00 2.50 3.00 4.00 5.00 2.00	1.10 1.25 1.50 1.50 .25 .35 1.00 1.10 1.25 1.25 1.50	.25 .25 .35 .35 .15 .15 .25 .25 .25 .35		.10 .25 .25 .25 .25 .25 .25 .25	.25 .25 .25 .25 .25 .25 .25					.15 .25 .25 .25 .35 .35	.10 .25 .50 .50 .50	
705 1 706 2 707 2 708 3 720 721 722 1 723 1 724 1 725 1 726 2 727 2 728 3 2000 1 2100 2 2200 3 2300 5	1.50 2.00 2.75 3.50 .50 .75 1.00 1.25 1.35 1.50 2.00 2.75 3.50	2.00 2.50 3.25 4.25 .90 1.00 1.75 2.00 2.50 3.00 4.00 5.00 2.00	1.25 1.50 1.50 .25 .35 1.00 1.10 1.25 1.25 1.50	.25 .35 .35 .15 .15 .25 .25 .25 .35		.10 .25 .25 .25 .25 .25 .25 .25	.25 .25 .25 .25 .25 .25 .25					.15 .25 .25 .25 .35 .35	.10 .25 .50 .50 .50	
706 2 707 2 708 3 720 721 722 1 723 1 724 1 725 1 726 2 727 2 728 3 2000 1 2100 2 2200 3 2300 5	2.00 2.75 3.50 .50 .75 1.00 1.25 1.35 1.50 2.00 2.75 3.50 1.00	2.50 3.25 4.25 .90 1.00 1.50 2.50 3.00 4.00 5.00 2.00	1.25 1.50 1.50 .25 .35 1.00 1.10 1.25 1.25 1.50	.35 .35 .15 .15 .25 .25 .25 .35		.10 .25 .25 .25 .25 .25 .25 .25	.25 .25 .25 .25 .25 .25 .25					.15 .25 .25 .25 .35 .35	.10 .25 .50 .50 .50	
707   2 708   3 720   721   722   1 723   1 724   1 725   1 726   2 727   2 728   3 2000   1 2100   2 2200   3 2300   5	2.75 3.50 .50 .75 1.00 1.25 1.35 1.50 2.00 2.75 3.50 1.00	3.25 4.25 .90 1.00 1.50 1.75 2.00 2.50 3.00 4.00 5.00 2.00	1.50 1.50 .25 .35 1.00 1.10 1.125 1.25 1.50	.35 .35 .15 .25 .25 .25 .25 .35		.10 .25 .25 .25 .25 .25 .25 .25	.25 .25 .25 .25 .25 .25 .25					.15 .25 .25 .25 .35 .35	.10 .25 .50 .50 .50	
708   3 720 721 722   1 723   1 724   1 725   1 726   2 727   2 728   3 2000   1 2100   2 2200   3 2300   5	3.50 .50 .75 1.00 1.25 1.35 1.50 2.00 2.75 3.50 1.00	4.25 .90 1.00 1.50 1.75 2.00 2.50 3.00 4.00 5.00 2.00	1.50 .25 .35 1.00 1.10 1.25 1.25 1.50	.35 .15 .25 .25 .25 .25 .35		.10 .25 .25 .25 .25 .25 .25 .25	.25 .25 .25 .25 .25 .25 .25					.15 .25 .25 .25 .35 .35	.10 .25 .50 .50 .50	
720 721 722 1 723 1 724 1 725 1 726 2 727 2 728 3 2000 1 2100 2 2200 3 2300 5	.50 .75 1.00 1.25 1.35 1.50 2.00 2.75 3.50 1.00	.90 1.00 1.50 1.75 2.00 2.50 3.00 4.00 5.00 2.00	.25 .35 1.00 1.10 1.25 1.25 1.50	.15 .25 .25 .25 .25 .35 .35		.10 .25 .25 .25 .25 .25 .25 .25	.25 .25 .25 .25 .25 .25 .25					.15 .25 .25 .25 .35 .35	.10 .25 .50 .50 .50	
721 722 1 723 1 724 1 725 1 726 2 727 2 728 3 2000 1 2100 2 2200 3 2300 5	.75 1.00 1.25 1.35 1.50 2.00 2.75 3.50 1.00	1.00 1.50 1.75 2.00 2.50 3.00 4.00 5.00 2.00	.35 1.00 1.10 1.10 1.25 1.25 1.50	.15 .25 .25 .25 .35 .35		.10 .25 .25 .25 .25 .25 .25 .25	.25 .25 .25 .25 .25 .25 .25					.15 .25 .25 .25 .35 .35	.10 .25 .50 .50 .50	
722 1 723 1 724 1 725 1 726 2 727 2 728 3 2000 1 2100 2 2200 3 2300 5	1.00 1.25 1.35 1.50 2.00 2.75 3.50 1.00	1.50 1.75 2.00 2.50 3.00 4.00 5.00 2.00	1.00 1.10 1.10 1.25 1.25 1.50	.25 .25 .25 .25 .35 .35		.25 .25 .25 .25 .25 .25 .25	.25 .25 .25 .25 .25 .25					.25 .25 .25 .35 .35	.25 .50 .50 .50 .50	
723 1 724 1 725 1 726 2 727 2 728 3 2000 1 2100 2 2200 3 2300 5	1.25 1.35 1.50 2.00 2.75 3.50 1.00	1.75 2.00 2.50 3.00 4.00 5.00 2.00	1.10 1.10 1.25 1.25 1.50 1.50	.25 .25 .25 .35 .35		.25 .25 .25 .25 .25	.25 .25 .25 .25 .25					.25 .25 .35 .35	.50 .50 .50 .50	
724 1 725 1 726 2 727 2 728 3 2000 1 2100 2 2200 3 2300 5	1.35 1.50 2.00 2.75 3.50 1.00	2.00 2.50 3.00 4.00 5.00 2.00	1.10 1.25 1.25 1.50 1.50	.25 .25 .35 .35		.25 .25 .25 .25	.25 .25 .25 .25					.25 .35 .35 .35	.50 .50 .50	
725   1 726   2 727   2 728   3 2000   1 2100   2 2200   3 2300   5	1.50 2.00 2.75 3.50 1.00	2.50 3.00 4.00 5.00 2.00	1.25 1.25 1.50 1.50	.25 .35 .35		.25 .25 .25	.25 .25 .25 .25	••••				.35 .35 .35	. 50 . 50 . 50	
726   2 727   2 728   3 2000   1 2100   2 2200   3 2300   5	2.00 2.75 3.50 1.00	3.00 4.00 5.00 2.00	1.25 1.50 1.50	.35 .35		.25 .25	.25 .25 .25	• • • •				.35	, 50 , 50	
727 2 728 3 2000 1 2100 2 2200 3 2300 5	2.75 3.50 1.00	4.00 5.00 2.00	1.50 1.50	.35 .35		.25 .25	.25 .25					.35	. 50	
728 3 2000 1 2100 2 2200 3 2300 5	3.50 1.00	5.00 2.00	1.50	.35		.25	.25							
2000 1 2100 2 2200 3 2300 5	1.00	2.00		The second						A.V.	200	.35	. 50	
2100 2 2200 3 2300 5		1	.75	35		0.								
2200 3 2300 5				. 00		.25	.10				.25	.25	. 25	.35
2300 5	2.50	3.00	1.00	.35	. 50	.25	.25				.25	.25	.25	.35
	3.00	3.50	1.50	.35	.50	.25	.25				.25	. 50	.25	.35
	5.00	5.50	1.50	.35	.50	.25	.25				.25	.50	.25	.35
2400 5	5.50	6.00	1.75	.35	.50	.25	.25				.25	.50	.25	.35
401 3	3.50	6.00	1.50	.35										.35
461 3	3.50	6.00	2.50	.35		.25	.25				.25	. 50	.25	.35
	3.50	7.00	1.50	.35		.25	.25				.25		.25	.35
	2.50		1.50	.35										.35
	2.50	3.50		.35										.35
		28.00		. 50		.25	.25				.35			
	4.00		2.50	.35				2.00						.35
	5.00		3.00	.35				3.00	- 22					
	2.00	3.00		.35		.25		1.50			.25	.25	.25	.35
	2.50		1.50	.35		.25		1.50			.25		.25	.35
	4.50	5.50		.35	The Laboratory	.25		2.00		1000	.25		.25	.35
-	5.00		3.00	.35		.25		3.00			.25		.25	
	5.00		2.00	.35	.50	.25					.25		.25	
The second second second second	1.00	1.50		.35		.25		1.00			.25			
	1.25	1.75		.35		.25		1.00		1000	.25			
	2.25		1.00	.35	110	.20		1.50		200		.20		
-	2.50		1.00	.35				2.00					88	

When ordering Back Jaws, mention the number of part required, and also the Vise number.

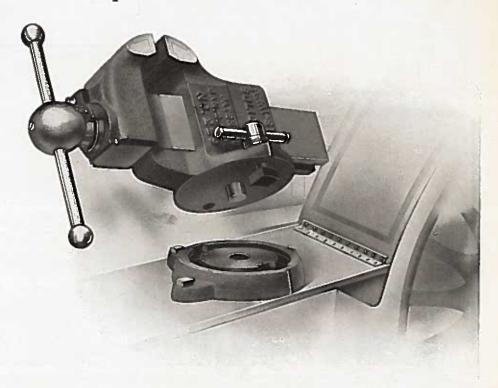


When ordering Vise Parts, mention the number of part required, and also the Vise number.



### PARKER'S

Special Automobile Vise



The illustration shows special Vise, with base bolted to running board of automobile, and with Vise over the base in position for quick adjustment. The adjustment is very simple. Bring line on Vise flange even with line on base, lower side bolt into base opening; turn the Vise to position desired. A turn of the tightening stud is all that is necessary to secure the Vise.

These Automobile Vises are made in two sizes. For description see numbers 229 and 239, page 7.

When ordering parts from this list, give number of part and name of part.

```
No.
     1.
            Vise Screw.
     2.
            Handle, Quick Action Series.
 44
     3.
            Washer (wrt. Iron).
     4.
            Vise Spring.
     5.
            Center Bolt.
     6.
            Side
44
     7.
            Vise Nut, Regular.
44
     7a.
                       Oval Series.
                                         For cost of Visa Nuts for all Series and
4 6
     7b
                       No. 870 "
                                         Styles see Part No. 7 Price List of Repairs
              66
     7c.
                       No. 65. "
66
     8.
            Swivel Base.
..
     9.
           Saddle Regular.
                                               Up to and including 41 " Jaw 5c, other sizes 10c
..
     9a.
                    Oval Series.
                                               Price 5c (same as number 9)
..
     9b.
                    Quick Action Series.
                                               Price 10c
               6.6
     9c.
                    Screw.
44
    10.
           Steel Taw.
44
                  Face No. 65 Series; see Price List of Parts, Part No.10
    10a.
6.6
    10b.
           Screw for Face No. 65 Series.
44
    11.
            Bottom Rack, Quick Action Series.
    12.
            Lever Screw.
    12a.
                   Plug.
..
              44
    12b.
                   Spring.
44
    14.
           Slide.
14
    15.
            Cap Nut.
4 4
                   " Lever
    15a.
                                         15a and 15b are parts of Cap Nut, see plate page 74
4 4
    15b.
                        " Screw.
..
    16.
           Lifter, Quick Action Series-25c.
66
    17.
           Barrel, No. 429 Vise Series.
44
    18.
           Swivel Jaw.
4 6
    19.
           Victor Taper Pin.
                                   See List of Parts, Part No. 19
..
    19a.
                   Swivel Pin.
4 6
    20.
           Lever, Quick Action Series.
                                              Lever Pin, 15c.
66
    21.
           Back Jaw.
    22.
           Top Rack, Quick Action Series.
..
    23.
           Handle Nut; see Price List of Parts, Part No. 26.
14
    24.
           Bench Washer.
4 4
    25.
                     Flange.
44
    26.
                      Nut.
4 4
    27.
                     Wrench.
    29.
           Pipe Jaw Pin No. 870 Series.
    30.
                   " No. 870 Series; see part No. 33.
. .
    31.
           Clamping Bolt, 429 Vise Series.
. .
    32:
           Side Pin, for Pipe Jaw Vises.
    33.
           Pipe Jaw, Female, 34 Pipe Jaw, Male; see part No. 33.
6 1
    36.
            Pin and Chain No. 81 Series, see Price List of Parts, Part
                 No. 19.
6 6
    37.
           Block Screw, $1.00, 38 Block and Ball $3.00, For No. 3
                 Die Sinkers.
4 4
    39.
           Ball Die Sinkers' Vise No. 1-2, $2.50.
64
    40.
           Wedge for Bottom Rack. 41. Screw for Wedge, Quick
                 Action Series.
44
    42.
           Pin for Lever, Quick Action Series.
66
    43.
           Pipe Jaws, No. 880 Female Pipe Jaws; see Part No. 33.
..
    44.
           Bench Bolt.
```

#### INDEX.

DESCRIPTION	No. Sta- tionary	Page	Length Jaws	No. Swivel	Page
Machinists' Vises, Adapted to Tool and Machine work	29 3/0x A 700 0000	6 8 16 18 54	3\frac{1}{1}\to 6\frac{1}{2}\frac{1}{1}\to 6\frac{1}{2}\frac{1}{2}\to 6\frac{1}{2}	229 21x AA 720 2100 19 21	7 9 17 19 55 14
Oval Slide Vises, Nos. 030 and		44	23 to 51		45
Swivel Back Jaw Machinists' Vises	370	20	3\pmu to 6\pmu	270	21
Machinists' Vises, Filers'	378 42	24 36	4 <del>1</del> 3 <del>1</del> to 4	278 44	25 37
Machinists'Vises for heavy chipping			5 to 6	65	39
Die Sinkers' Vises			3½ to 4½ 4 x 5	1 3	42 43
Tool Maker's double swivel vises				429	15
Heavy Railway Vises	5½x 340 60 600	10 22 12 56	7 7 <u>1</u> 8 <u>1</u> 8 <u>1</u>	26½x 240 260 160	11 23 13 57
Pattern Makers' Quick Action			2 to 4	90	30
Wood Workers' Vises	H 401 4000	33 34 58	4½ 4½ 4	HH 46½ 4600	33 35 59
Wood Workers' Swivel Back Jaw	376	26	4 to 41	276	27
Vises for Saw Filing	47 43	60 61	9 to 14	43 }	62
Jewelers' Vises	91 16 316	29 29 28	2 1½ 1½ to 2½	18 216	29 28
Pipers' Vises	881 870 1881 81 650	46 50 52 48 51	4½ to 6½ 3½ to 4½ 4½ to 5½ 4½ to 4½ 5 to 5¾	187 87 2881 7 4881	53 47 47 49 53
Interchangeable Jaw Vises			41	81	41
Ratchet and Boiler Ratchet Drills		65		8	64
Finish'g Caps for Vise Jaws, Brass & Copper 2 to 61					63
Ratchet and Boiler Ratchet Drills, Price List for Repairs					66
Price List for Repairs, Vise Parts					68
Vise Parts, Plates show all Vise Parts					73
Discount Sheet or Application.					

Parker's Special Automobile Vises, see page number 75.



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